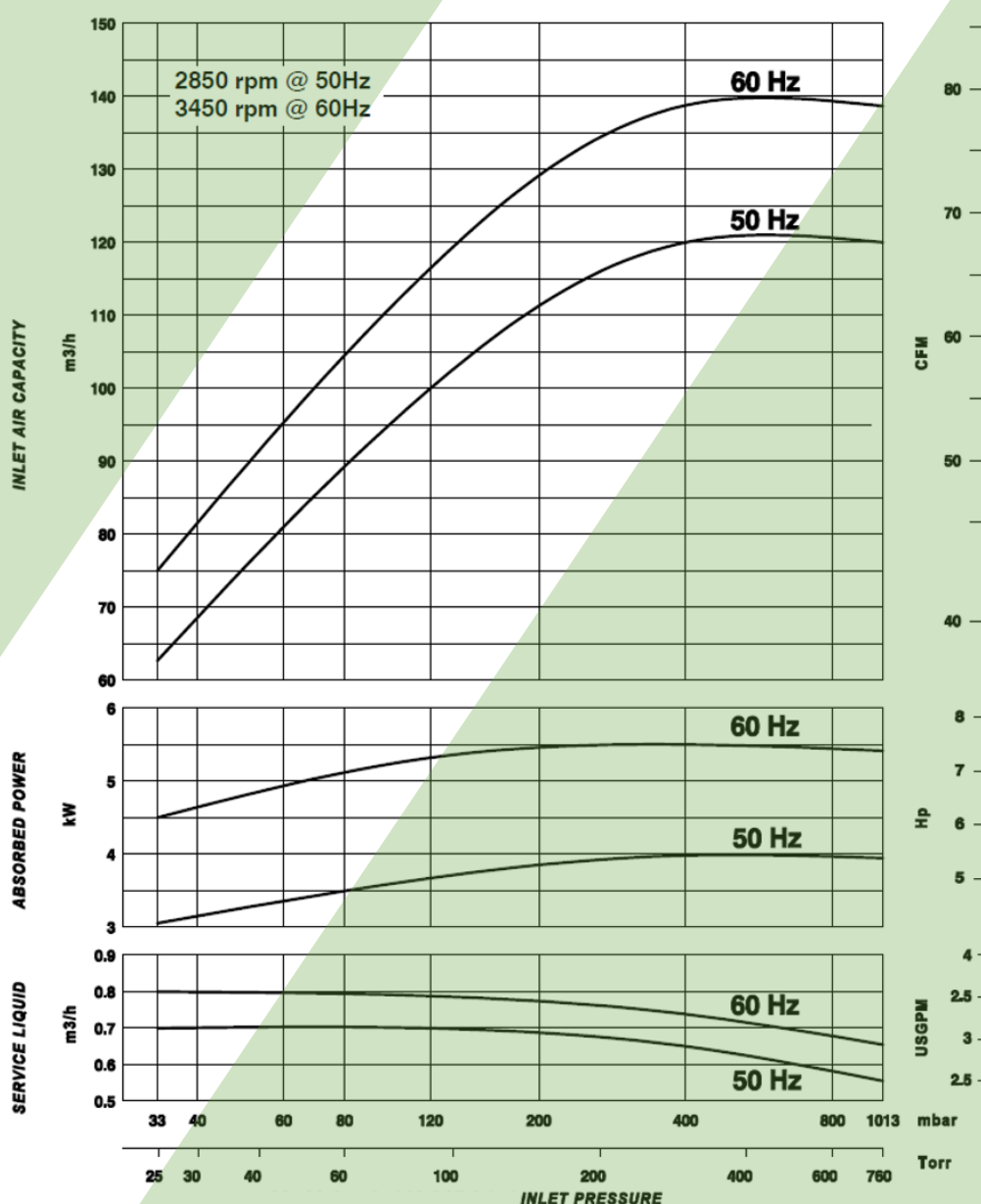


Vacuum Technologies
A Unit of ASCO POMPE

LIQUID RING VACUUM PUMP Model AVM 131

PERFORMANCE FEATURES

- Vary port valve design for optimum efficiency across all inlet pressures.
- Near-isothermal compression to safely handle any thermally sensitive gas.
- Right choice for any wet process.
- High efficiency IE3 motor for EU market
- [CE] TR CU 010/2011 certification.
- Motor option for US & Canada market (NEMA-CSA).



NOTES :

The given data are referred to dry air at the temperature of 20°C, at the atmospheric discharge pressure (1013 mbar), and of supply of service water at 15°C temperature. Performances tolerance $\pm 10\%$.

Product specifications and data are subject to change without notice.

Performance test in compliance with PNEUROP 6612

LIQUID RING VACUUM PUMP

Model AVM 131



APPLICATIONS

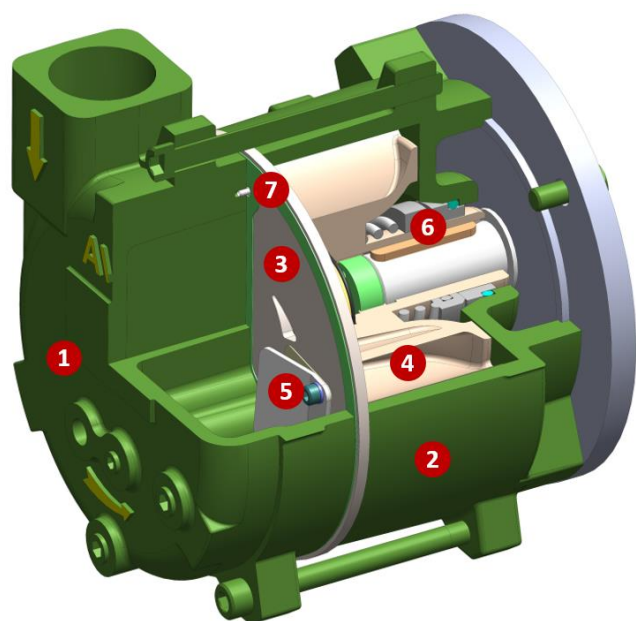
- Vacuum industrial processing
- Sterilization
- Extrusion
- Degassing
- Evaporation and distillation
- Priming
- Vacuum sewage
- Bottling
- Depoultry
- Fish farming

FEATURES

AVM 131 is a simple, compact and reliable liquid ring pump capable to handle almost any gas mixture including vapors in vacuum or overpressure. The operating principle combined to its accurate design allow for severe duty with high tolerance of liquid carry over. The wide range of suction pressure (down to 33 mbar abs) makes the AVM series versatile and suitable for many industrial applications and more. The stainless-steel port plate and impeller are designed and manufactured with accurate process to reach outstanding and steady performance.

The low operating speed associated with the robust and simplified construction grant long service life with minimal maintenance. AVM 131 is available in standard version or full stainless-steel AISI 316 (wetted parts). Other material options, on request.

MATERIALS OF CONSTRUCTION



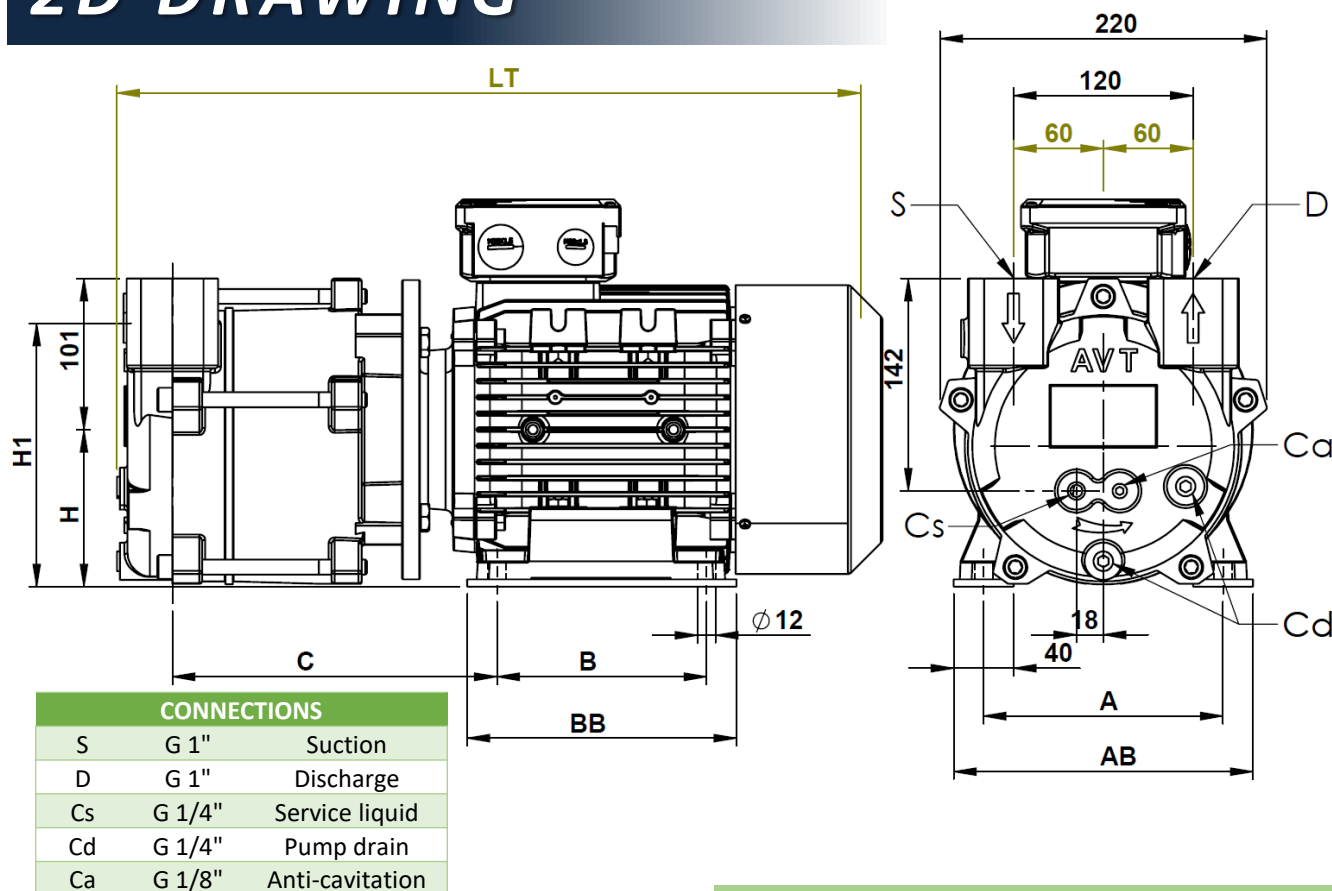
#	PART	CS	SS
1	Suction and discharge casing	CAST IRON (ASTM A278 CL.275)	SS 316 (ASTM A351-CF8M)
2	Housing	CAST IRON (ASTM A278 CL.275)	SS 316 (ASTM A351-CF8M)
3	Port plate	SS 316 (ASTM A240)	SS 316 (ASTM A240)
4	Impeller	SS 316 (ASTM A351-CF8M)	SS 316 (ASTM A351-CF8M)
5	Vary port valve	PTFE	PTFE
6	Mechanical seal	CARBON/SIC/ VITON/SS316	CARBON/SIC/ FEP/SS316
7	Gasket	ARAMIDIC FIBER	ARAMIDIC FIBER



Model AVM 131

LIQUID RING VACUUM PUMP

2D DRAWING



Dimensions [mm]

PUMP	kW	Hz	IEC	RPM	Weight [Kg]	A	AB	B	BB	C	H	H1	LT
AVM 131-50	4	50	100L	2900	45	160	200	140	180	216,5	105	206	506
AVM 131-60	5,5	60	112M	3530	52	190	220	140	176	264,5	112	213	553

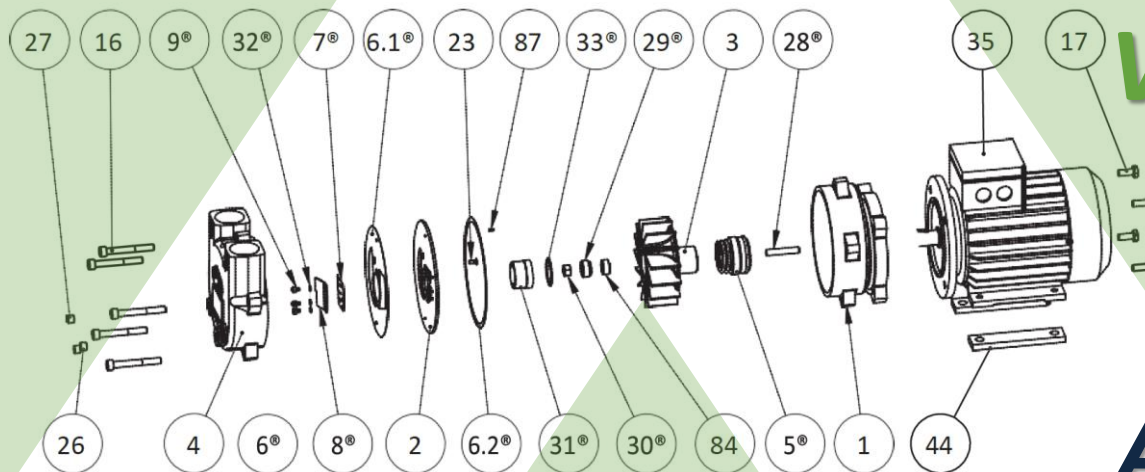
TECHNICAL SPECIFICATIONS

	AVM 131-50	AVM 131-60
Nominal capacity	122 m ³ /h	140 m ³ /h
Ultimate pressure	33 mbara	33 mbara
Dry weight	45 kg	52 kg
Max gas temperature	120°C	120°C
Max liquid temperature	50°C	50°C
Casing design pressure	3 barg	3 barg

	AVM 131-50	AVM 131-60
Noise level	72 dBA	72 dBA
Motor power	4 kW	5,5 kW
Motor speed	2900 rpm	3530 rpm
Motor type	TEFC	TEFC
Motor efficiency	IE3	IE3
Volt./Ph/Frequency	230-400V/ 3/50Hz	277-480V/ 3/60Hz

SPARE PARTS AVAILABLE

LIQUID RING VACUUM PUMP Model AVM 131

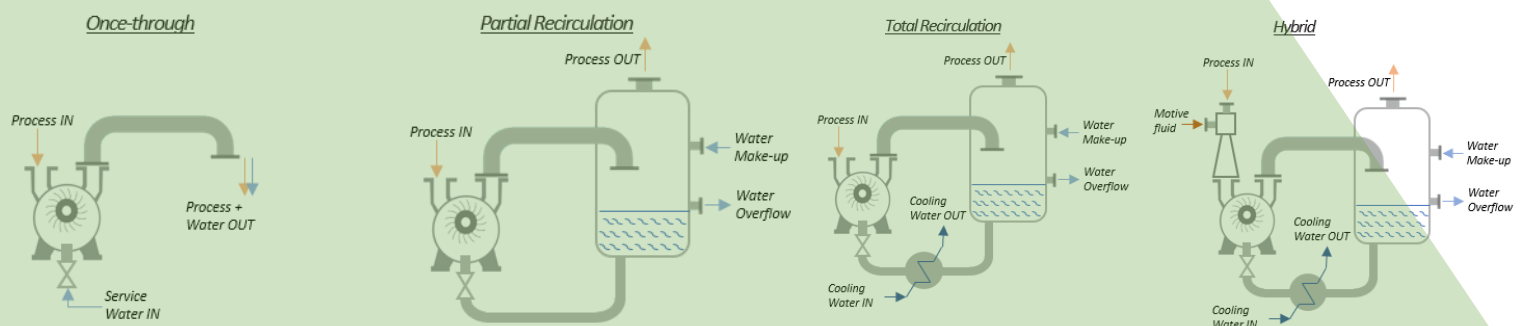


Pos.	Description	Q.ty
1	Casing	1
2	Port plate	1
3	Impeller	1
4	Suction/discharge casing	1
5 ®	Mechanical seal	1
6.1 ®	Suction/discharge casing-port plate gasket	1
6.2 ®	Casing port plate gasket	1
7 ®	Vari-port valve	1
8 ®	Valve plate	1
9 ®	Screw	3
16	Screw	5
17	Screw	4
23	Screw	1

Pos.	Description	Q.ty
26	Plug	3
27	Plug	1
28 ®	Stud	1
29 ®	Adjusting nut	1
30 ®	Nut	1
31 ®	Impeller nut	1
32 ®	Washer	3
33 ®	O-Ring	1
35	Electric motor	1
87	Locating pin	1

® Repair kit part

OPERATION MODES



Asco Vacuum Technologies

Asco Pompe S.r.l.

Via Silvio Pellico, 6/8

20089 Rozzano (MI) – Italy

Phone: +39 02 892571

Fax: +39 02 89257201

Mail: info@ascovacuum.com

www.ascovacuum.com